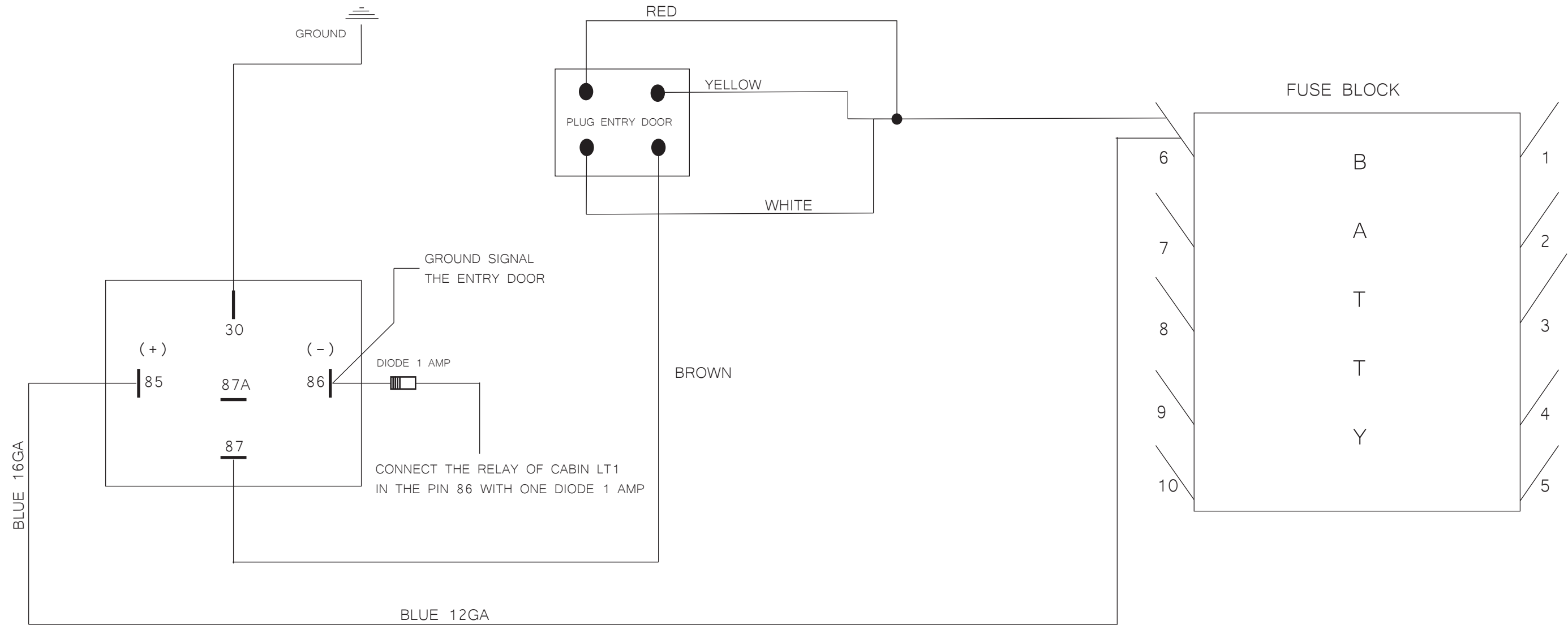


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REVISIONS			
REV	DESCRIPTION	DATE	APPD



-3	-2	-1	ITEM NO.	DWG SIZE	PART NO.	DWG NO.	DESCRIPTION	NOTES
LIST OF MATERIALS								
UNLESS OTHERWISE SPECIFIED								
DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN INCHES.								
ALL DIAMETERS TO BE CONCENTRIC TO COMMON CENTER LINE WITHIN .005 TIR.								
CYLINDRICAL SURFACES AND FACES TO BE SQUARE WITHIN .005 PER INCH.								
THREADS PER ASA AND SAE STANDARDS.								
BREAK ALL SHARP EDGES .005/.015 R OR .005/.015 X 45°±5' CHAMFER.								
HOLE DIA		TOL	HOLE DIA	TOL	HOLE DIA	TOL		
.013-.125	+ .003	.251-.500	+ .005	.751-1.000	+ .009			
.126-.250	+ .004	.501-.750	+ .007	1.001-2.000	+ .011			
TOLERANCES ON:			FRACTIONS	ANGLES	SURFACE FINISH			
DECIMALS			±1/64	±1°	63/√			
.XXX=±.010			.XX=±.03					
MATERIAL:			FINISH:					
NEXT ASSEMBLY								
DR GABRIELA MORALES			10/27/2014		DESIGN			
CHK					APPD			
SIZE C			PART NUMBER		DRAWING NUMBER		REVISION N/C	
SCALE:			1		SHEET 1 OF 1			



SPEC CONTROL DWG.
 MODELS, FREIGHTLINER M2,
 FORD F-650 & F-550
 RELAY ENTRY STEP